



JARD J72 Disassembly Guide

Tools Needed:

- Pen or other pointed object
- 1/4" or smaller Punch & a Hammer



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Step 1:

With the rifle pointed in a safe direction place the selector switch on SAFE, drop the magazine, lock the bolt to the rear and visually inspect the chamber to ensure it is clear. Once you have confirmed that the chamber is clear, with the rifle still pointed in a safe direction, release the bolt forward, place the selector switch on FIRE, and pull the trigger, releasing the hammer forward.

Step 2:

Remove the upper receiver from the lower receiver by pushing out the takedown pins on the lower receiver from the left side of the rifle.

Note: By design, the takedown pins may fit quite snugly. Use of the punch and hammer may be needed to get the pins started.





Step 3:

To begin removing the bolt from the upper receiver, compress the bolt stop by pushing it toward the bolt with a pen or other pointed object.

Note: Ensure you are pushing on the bolt stop (circled in the image), not the bolt stop pin in the center.



Step 4:

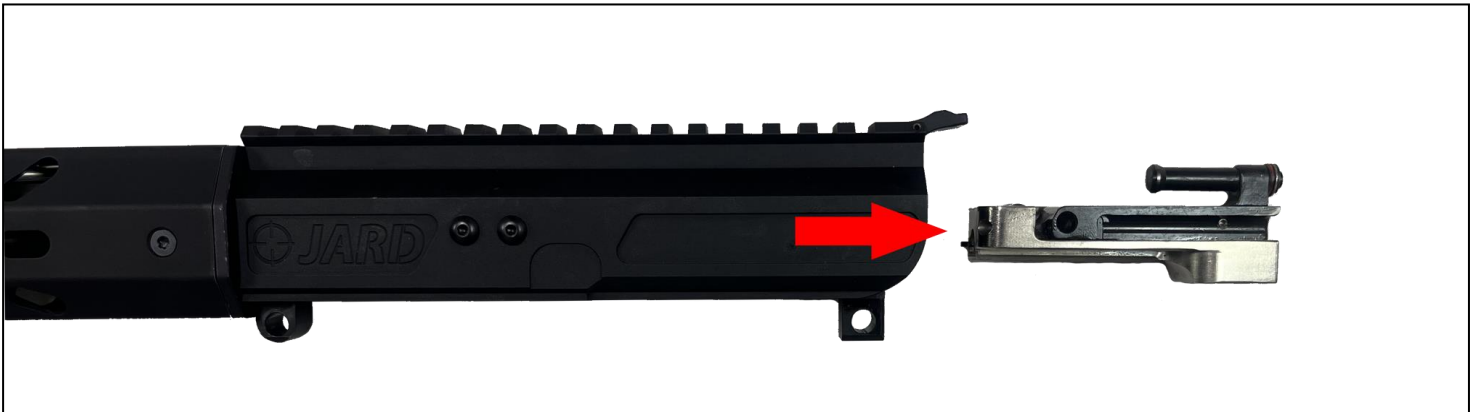
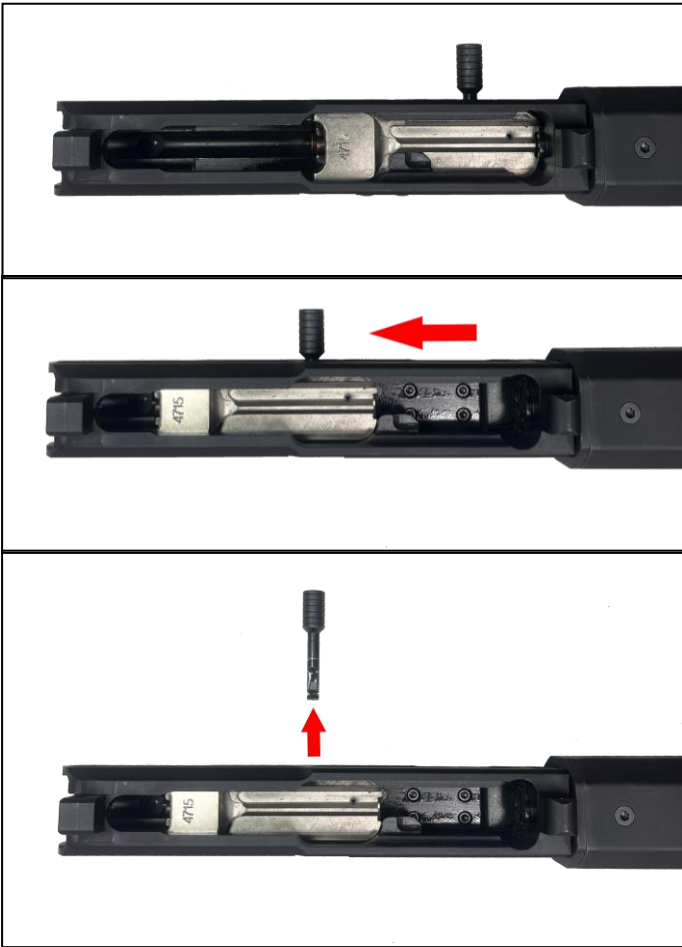
Orient the upper receiver upside down. With the bolt stop compressed, pull the bolt stop pin upward and out of the receiver. Then controllably decompress the bolt stop and remove from the receiver.

Note: After the bolt stop pin is removed, the bolt stop will be under spring tension and free to spring out of the back of the receiver if not controlled.

Step 5:

To remove the charging handle, pull the bolt to the rear position and pull the charging handle outward.

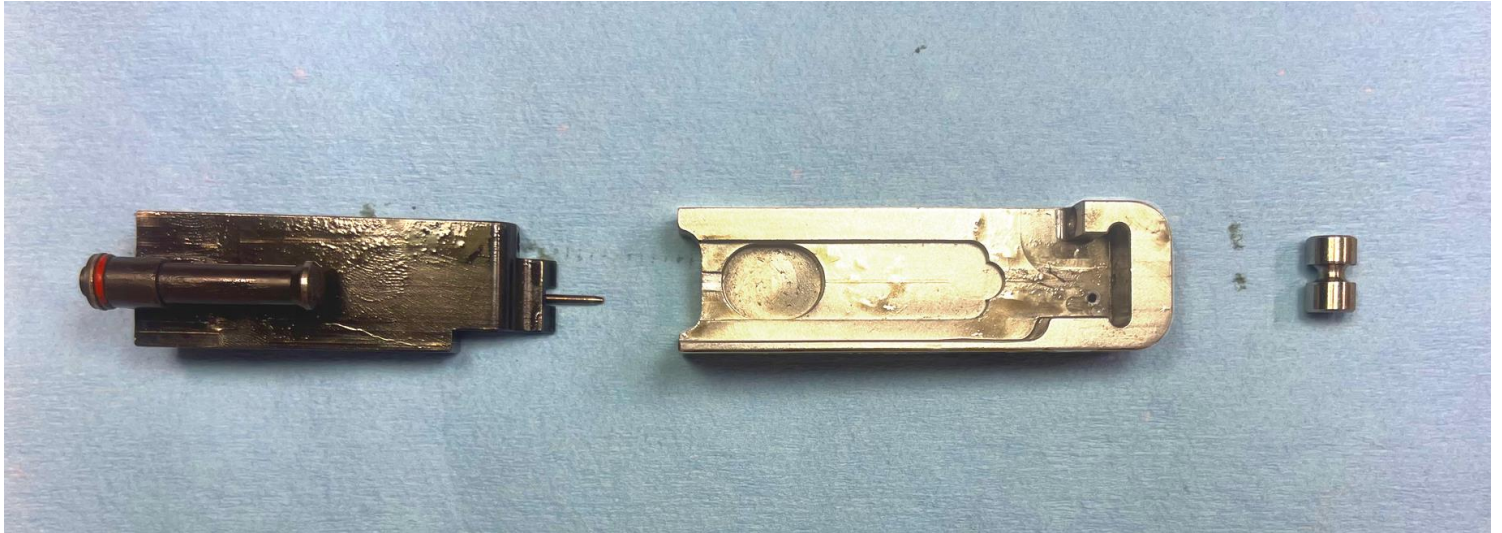
Note: If the bolt is not first moved to the rearward position before removing the charging handle, the roller may be in the locked position and prevent the bolt assembly from moving rearward.



Step 6:

With the charging handle removed, orient the receiver right side up. Then slide the bolt assembly rearward out of the back of the receiver. Keep the bolt assembly relatively level once out of the receiver to keep the roller and wedge in place.

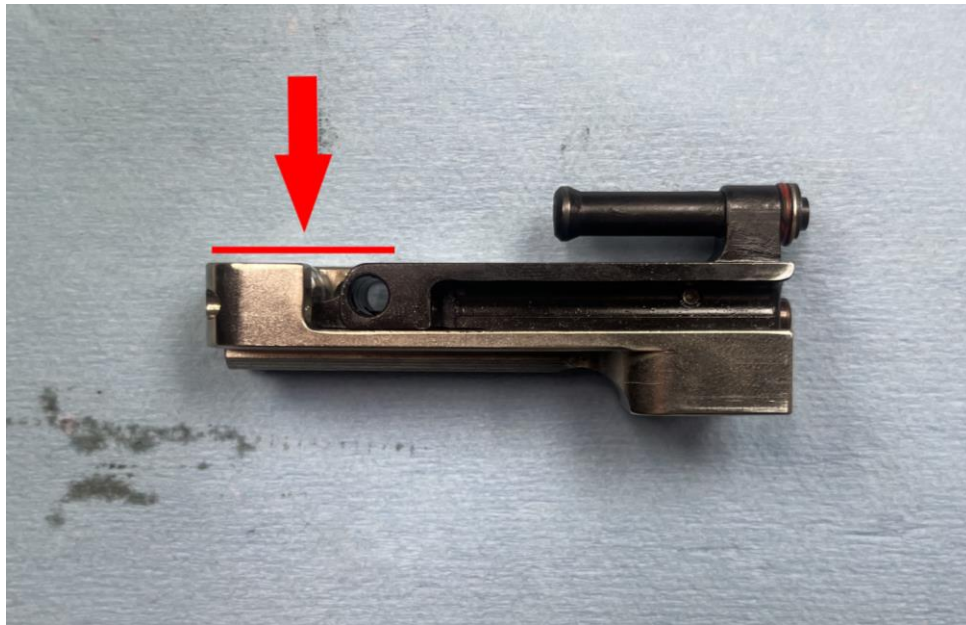
Note: If this step is attempted with the receiver oriented upside down, the roller within the bolt assembly may jostle out of position and make the bolt assembly difficult to remove.



Step 7:

To further disassemble the bolt assembly, simply lift the roller and wedge out of the bolt.

Note: This is as far as you need to disassemble the bolt assembly for cleaning. The firing pin is captive within the wedge and does not require removal for cleaning.



Step 8:

When reassembling the bolt assembly keep the wedge in the rearward position in order to keep the roller flat within the assembly. Without the roller flat, the bolt assembly does not fit back into the receiver easily.

WARNING:

The roller plate circled in the image below **SHOULD NOT** be removed while disassembling. If for any reason the screws should become loose or the roller plate removed, the screws should have thread locker reapplied when reinstalled and given sufficient time to set up before use.



To reassemble the upper receiver, simply work your way back from step 6 to step 2.

Reassembly Notes:

- When reinstalling the charging handle, insert it with the notched side down inside the bolt. This notch is for clearance on the guide rod integrated with the bolt stop.
- When reinstalling the bolt stop pin, make sure the pin is flush with the bottom side of the upper receiver before reattaching the upper receiver to the lower receiver. If you experience difficulty getting the bolt stop pin flush, compress the bolt stop further and wiggle the bolt stop pin further into the upper receiver.

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