

JARD Trigger Kit for Ruger No. 1



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 **WARNING**

This fire control system is intended for use only by experienced competitive shooters and professionals. You must take responsibility for your own actions. We will not be responsible for any loss, injury, or death resulting from the use or misuse of this product.

The handling and use of firearm bears with a certain unavoidable risks, like sky diving and rock climbing. If you are not willing to accept responsibility for your own actions, guns are not for you.

The use of any custom parts or modifications may void any warranty from the manufacturer of your firearm.

Returns will not be accepted on any parts that have been modified.

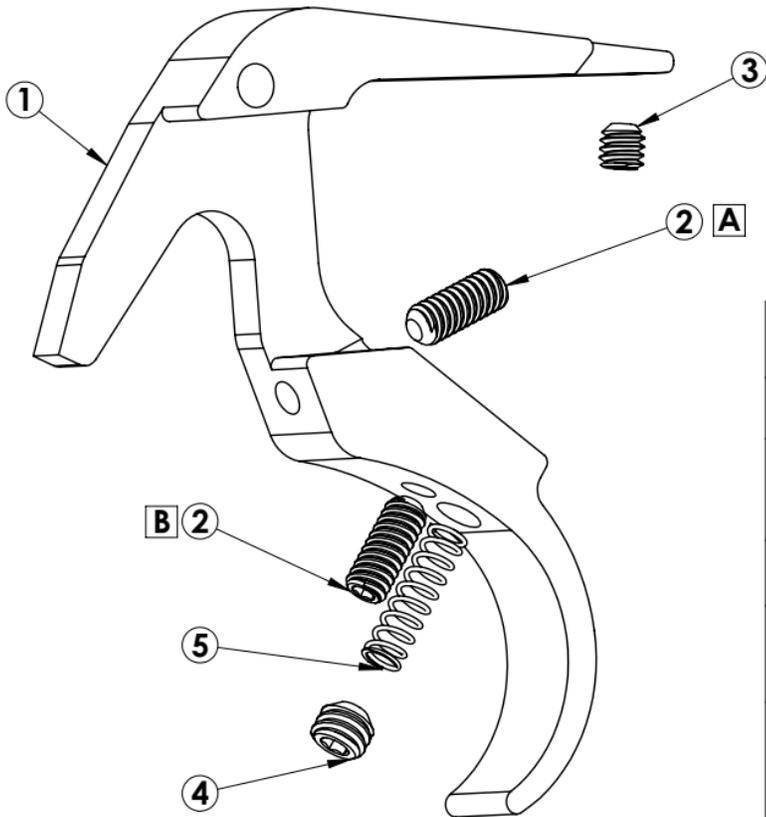
If you do not have a thorough understanding of the Ruger No.1 trigger system and the purpose and function of all the parts, do not attempt to install this system. Have it installed by an experienced gunsmith.

Read the instructions completely before beginning the procedure. If needed, an installation guide can be found on JARD's website.

1. Visually inspect the chamber to ensure the firearm is unloaded.
2. Remove butt pad and remove the stock using a 7/16" socket with extension (or a long flathead screw driver for older models).
3. With an 1/8" or smaller punch, remove the two roll pins securing trigger guard as well as the trigger pivot pin and sear pivot pin.
4. Remove safety detent spring and safety detent pin (safety detent pin should remove easily after the safety detent spring is removed) and drive out the safety bar pivot pin (this pin can be difficult to remove, we recommend placing a socket underneath the pin to support the material around the pin while driving it out.) The trigger should now drop out of the frame.
5. Remove all screws from the JARD trigger and clean the threads with degreaser and allow them to dry (spring adjustment screw uses a 5/64" hex key, all other screws use a 1/16" hex key.) Reinstall all screws except for the spring adjustment screw (4), applying thread locker to each screw as you reinstall them.

Note: The JARD trigger replaces the factory trigger, transfer bar, and sear. It pivots off of the factory sear pivot point. (No pin will be used in the factory trigger pivot point when finished.)

6. Position the trigger and trigger guard together simultaneously and reinstall in the trigger pivot pin and trigger guard pins.
7. Insert the trigger return spring (5). Now apply thread locker to spring adjust screw (4) and secure the trigger return spring with it. This screw may be adjusted to slightly increase or decrease trigger pull weight. If the desired pull weight cannot be achieved, other weight springs are available for purchase. (Do NOT trim your trigger return spring to lighten your trigger pull. This can make the trigger unreliable and unsafe.)
8. Turn the sear engagement screw (2A) clockwise until the hammer drops, then turn the screw back counter-clockwise $\frac{3}{4}$ turn for a safe amount of sear engagement.
9. Adjust the over travel screw (2B) so it stops the trigger with only a slight amount of travel after hammer release.
10. Adjust the safety screw (3) so that it engages the tang safety when the selector is on safe position and the action is cocked.
11. Reinstall the hammer block bar and link and reinstall the safety detent spring.
12. Reaffix the stock and perform safety and function checks.
13. Allow the thread locker to dry 24 hours before using the rifle.



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	1546	Trigger	1
2	1287	Sear Screw (A) Overtravel Screw (B)	2
3	1186	Safety Screw	1
4	2952	Spring Adj. Screw	1
5	1126 1127 1128 1129 3909	Trigger Return Spring 1# 1-3/4# 2-1/2# 3-1/2# 4-1/2#	1

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