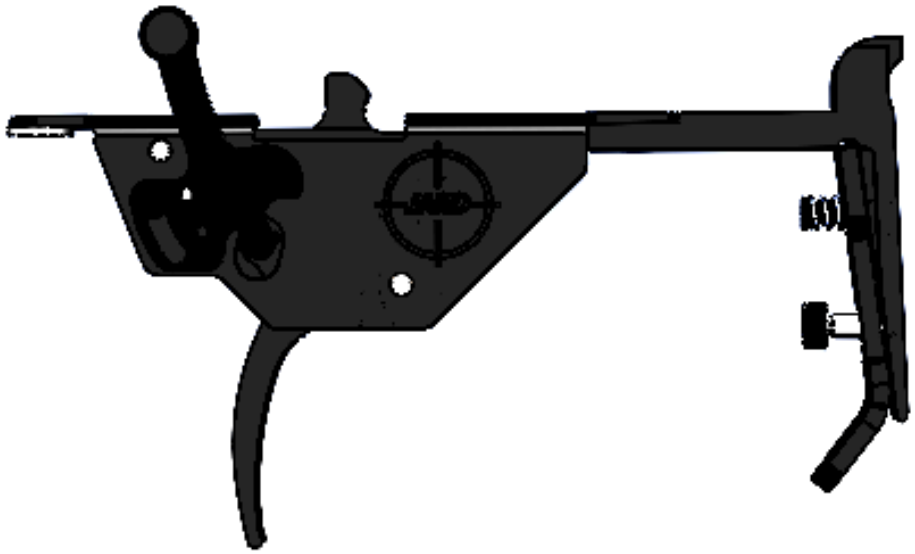
# JARD Trigger System for Savage Model 93/93R17
## (E Receiver)

*Operator's Instruction Manual*



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## ⚠ WARNING

This firearm is intended for use only by experienced competitive shooters and professionals. You must take responsibility for your own actions. We will not be responsible for any loss, injury, or death resulting from the use or misuse of this product.

The handling and use of firearm bears with a certain unavoidable risks, like sky diving and rock climbing. If you are not willing to accept responsibility for your own actions, guns are not for you.

The use of any custom parts or modifications may void any warranty from the manufacturer of your firearm.

Returns will not be accepted on any parts that have been modified.

If you do not have a thorough understanding of the trigger assembly and the purpose and function of all the parts, do not attempt to install this system. Have it installed by an experienced gunsmith.

## Installation

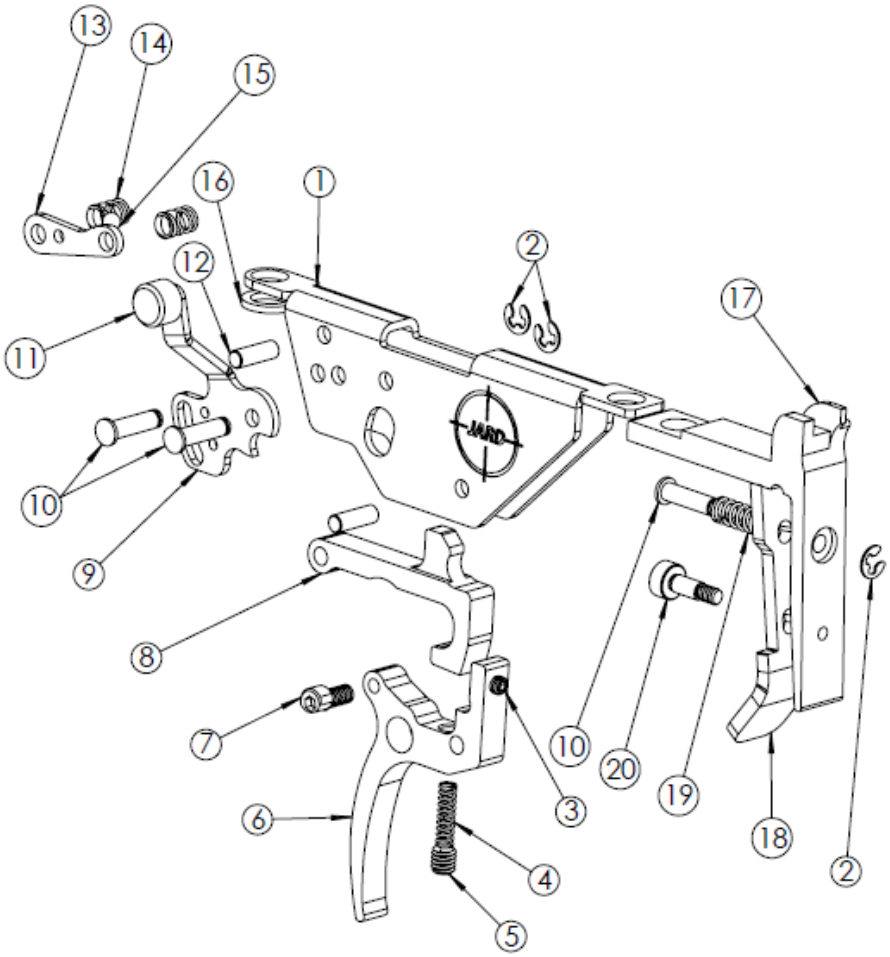
1. Visually inspect the chamber to verify the rifle is unloaded
2. Separate the receiver from the stock
3. Remove the 2 mounting screws securing the trigger housing to the receiver and remove factory trigger assembly
4. Install the JARD trigger system and secure it with the factory mounting screws.
5. Reinstall the receiver to the stock and perform function and safety checks.

## YOUR JARD TRIGGER SYSTEM COMES SET FROM THE FACTORY, NO ADJUSTMENT NEEDED.

If you must make adjustments, follow these instructions carefully. Only adjust the trigger if you fully understand the adjustment process. Adjustments done incorrectly can make your firearm unsafe!

1. Visually inspect the chamber to verify the rifle is unloaded.
2. Remove the receiver from the stock.
3. To adjust the sear engagement, use a 1/16” hex key to turn the sear engagement screw (3) counter-clockwise several turns, then close the bolt to cock the action. Switch the safety selector to the fire position. Slowly turn the screw clockwise until the sear is released. Turn the screw counterclockwise ¼ turn. This ensures the sear engagement is sufficient while also allowing reliable safety function.
4. Check functioning of the trigger by slamming the bolt (closing it sharply) several times. If the sear is not released when closing sharply, it may be possible to lessen sear engagement. However, if the sear is released while slamming the bolt, sear engagement and/or pull weight must be increased.
5. Once the sear engagement has been successfully set, the safety can be adjusted. With the action cocked, switch the safety selector to the safe position. If the safety cannot be engaged, the safety screw (7) must be turned counterclockwise with a 3/32” hex key to allow the safety to move back. Once the safety is in the on position, turn the safety screw clockwise until it contacts the safety. With the safety on and the action cocked, there should be no movement in the trigger and the selector should be able to move back and forth freely.
6. The final adjustment can be used to fine tune your pull weight. To increase your trigger pull, turn the spring adjust screw (5) clockwise using a 5/64” hex key. To lighten the pull weight, turn the screw counterclockwise. Turn the screw in ¼ turn increments, checking after each turn, until your desired pull weight is achieved. If you are unable to achieve your desired pull weight, it may be possible to change to a different pull weight spring.
7. Reinstall the receiver in the stock and preform function and safety checks.

# Parts Breakdown




| ITEM NO. | PART NO. | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | 3469 | Trigger Housing | 1 |
| 2 | 1254 | E-Clip | 3 |
| 3 | 1160 | Sear Adj. Screw | 1 |
| 4 | 1127<br>1128<br>1129 | Pull Weight Spring<br>5 oz<br>6 oz<br>8 oz | 1 |
| 5 | 5620 | Pull Weight Screw | 1 |
| 6 | 3467 | Trigger | 1 |
| 7 | 1125 | Safety Screw | 1 |
| 8 | 5572 | Sear | 1 |
| 9 | 3470 | Safety Plate | 1 |
| 10 | 1452 | Retaining Pin | 3 |
| 11 | 1231 | Knurled Safety Knob | 1 |
| 12 | 1238 | Dowel Pin | 2 |
| 13 | 5790 | Safety Detent | 1 |
| 14 | 1119 | Spring | 2 |
| 15 | 1163 | .125 Ball | 1 |
| 16 | 5891 | Spacer | 1 |
| 17 | 5862 | L Bar w/ Bolt Guide | 1 |
| 18 | 5861 | Magazine Latch | 1 |
| 19 | 1014 | Spring | 1 |
| 20 | 5890 | Shoulder Screw | 1 |

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