



**JARD Sear Assembly for
Steyr® AUG**

Operators Instruction Manual



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WARNING

This firearm is intended for use only by experienced competitive shooters and professionals. You must take responsibility for your own actions. We will not be responsible for any loss, injury, or death resulting from the use or misuse of this product.

The handling and use of firearm bears with a certain unavoidable risks, like sky diving and rock climbing. If you are not willing to accept responsibility for your own actions, firearms are not for you.

The use of any custom parts or modifications may void any warranty from the manufacturer of your firearm.

Returns will not be accepted if any components have been modified.

If you do not have a thorough understanding of the JARD Sear Assembly for Steyr AUG® and the purpose and function of all components, do not attempt to install this assembly. Have it installed by an experienced gunsmith.

JARD Sear Assembly for Steyr AUG®

Sear Assembly Installation Instructions

1. Remove the magazine and visually confirm that the chamber is empty before further handling of the rifle.
2. Depress the takedown button in butt pad and remove the sling mount / retaining pin.
3. Tip butt pad back at the top then remove butt pad.
4. Slide factory sear assembly out of the rifle and replace with JARD sear assembly and re-assemble rifle.
5. With the rifle still unloaded and pointed in a safe direction, perform function and safety checks.

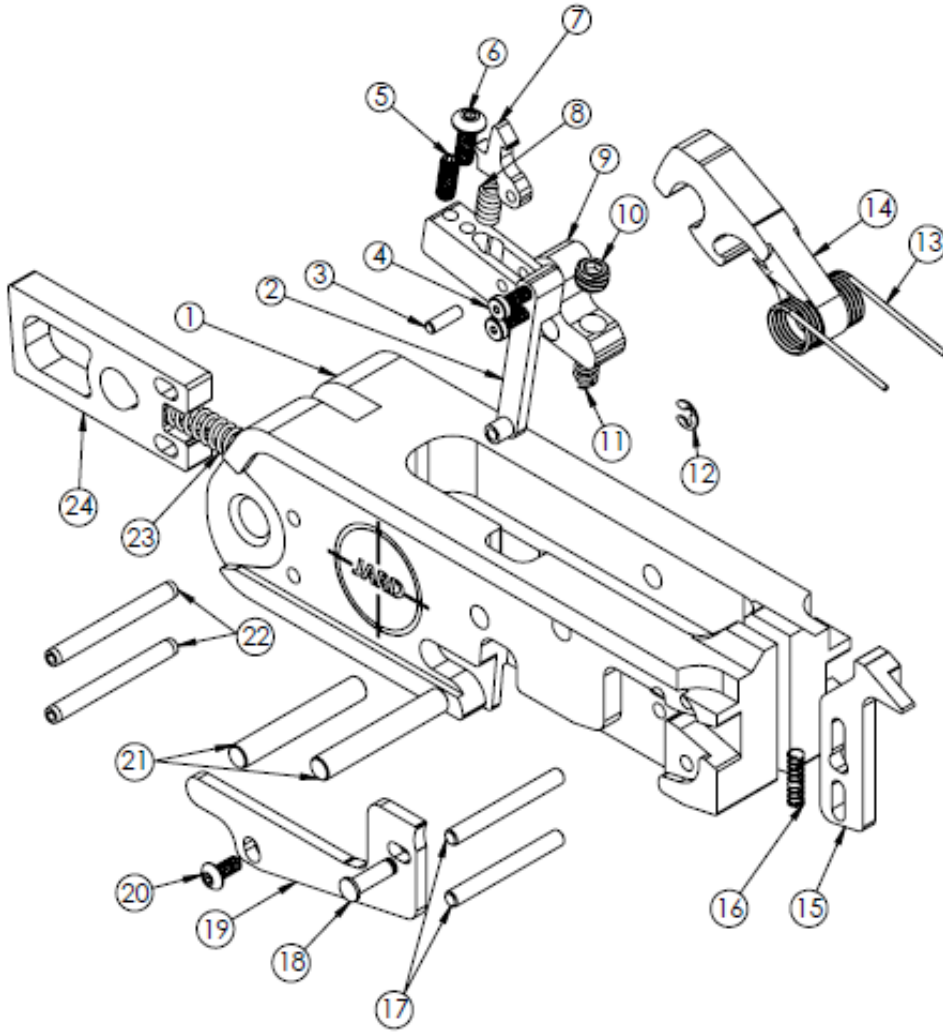
YOUR JARD SEAR ASSEMBLY COMES SET FROM THE FACTORY, NO ADJUSTMENT NEEDED. If you must make adjustments, follow these instructions carefully. Each step must be done in sequence. Only adjust the sear assembly if you understand the adjustment process. Adjustments done incorrectly can make your firearm unsafe!

1. Unload and clear the rifle, then remove the sear assembly to adjust it.
2. Place the hammer in the cocked position. Then with a 1/16" hex key, turn the sear engagement screw (5) clockwise until the sear releases the hammer. From this point, back the screw counter-clockwise approx. 1 full turn to reach a safe level of sear engagement. **SAFETY WARNING:** Insufficient sear engagement can result in hammer follow or loss of trigger function, causing double fires or a "runaway gun."
3. With the hammer again in the cocked position, turn the disconnect screw (6) with a 5/64" hex key counter-clockwise until when pushing the hammer down, you can feel it brush against the hook of the disconnect as much as possible without hooking. If the hammer remains retained by the disconnect, turn the screw clockwise until the hammer is no longer bound by the disconnect.
4. Push the transfer plate (19) rearward to release the hammer. We recommend holding the hammer and release it slowly to prevent damage. The spring tension screw (10) can now be adjusted with a 1/8" hex key. Turn clockwise to increase pull and counter-clockwise to decrease pull weight. If adjusted too tight or "heavy" the sear will not move, adjusted too loose or "light" the sear will not reset properly.

NOTE: If screws begin to turn too easily, apply thread locker to their threads to prevent deviation from adjustment. Allow 24 hours for thread locker to cure before use.

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Parts Breakdown List



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	4798	Sear Housing	1
2	4800	Sear Arm	1
3	1352	Dowel Pin	1
4	4099	Screw	2
5	1148	Sear Adj. Screw	1
6	1805	Disconnect Adj. Screw	1
7	1167	Disconnect	1
8	1017	Disconnect Spring	1
9	4620	Sear	1
10	2868	Spring Tension Screw	1
11	1014	Sear Return Spring	1
12	1254	E-Clip	1
13	1010	Hammer Spring	1
14	4799	Hammer	1
15	5213	Last Shot Hold	1
16	1126	Spring	1
17	3292	Dowel Pin	2
18	3516	Retaining Pin	1
19	4796	Transfer Plate	1
20	2736	Screw	1
21	2403	Dowel Pin	2
22	2945	Roll Pin	2
23	1241	Latch Spring	1
24	4797	Take Down Latch	1

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