



Ruger No. 1



3149 Nest Ave. - Sheldon, IA 51201
Phone: 712-324-7409 - Email: support@jardinc.com
www.jardinc.com

 **WARNING**

This fire control system is intended for use only by experienced competitive shooters and professionals. You must take responsibility for your own actions. We will not be responsible for any loss, injury, or death resulting from the use or misuse of this product.

The handling and use of firearm bears with a certain unavoidable risks, like sky diving and rock climbing. If you are not willing to accept responsibility for your own actions, guns are not for you.

The use of any custom parts or modifications may void any warranty from the manufacturer of your firearm.

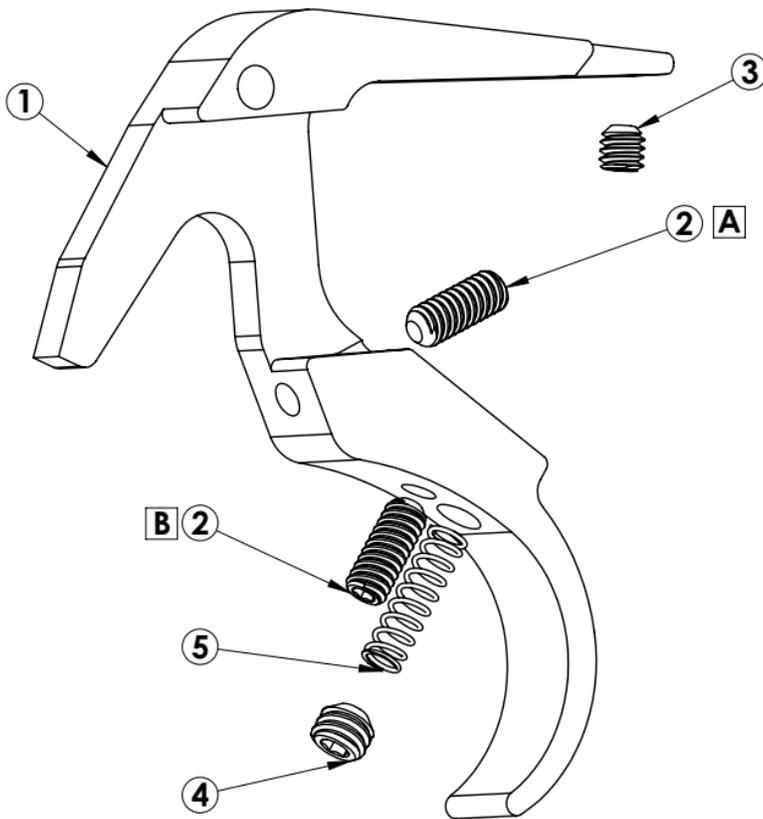
Returns will not be accepted on any parts that have been modified.

If you do not have a thorough understanding of the Ruger No.1 trigger system and the purpose and function of all the parts, do not attempt to install this system. Have it installed by an experienced gunsmith.

Read the instructions completely before beginning the procedure.

1. Check to make sure gun is unloaded.
2. Remove butt pad, and with long screw driver/hex drive remove the stock.
3. With a punch, remove the two roll pins holding on trigger guard, also remove two pins for trigger pivot and sear pivot. Remove safety detent spring and drive out hammer block safety bar pivot pin. This pin can be difficult to remove, we recommend placing a socket underneath the pin to support the material around the pin while driving it out.
4. Remove the trigger guard, trigger, toggle link, and sear. Remove also the hammer block safety bar.
5. Take the Jard trigger and remove the screws from unit; clean them and apply the thread locker provided. Screw all the screws back into the Jard trigger except the spring adjust screw (5).
6. The Jard trigger replaces the factory trigger, transfer bar, and sear. It pivots off the factory sear pivot point. (No pin will be in the factory trigger pivot point when finished.)
7. Slide the trigger and trigger guard into position simultaneously. Push in the trigger pivot pin and trigger guard pins.
8. Insert the trigger return spring followed by the spring adjust screw (5). This screw may be adjusted slightly in or out to either stiffen or lighten trigger pull. If the desired pull weight cannot be achieved, other weight springs are available.
9. Turn in the sear engagement screw (2A) clockwise until the hammer drops, then back off the screw until a safe amount of sear engagement is present (Approximately $\frac{3}{4}$ turn counterclockwise)

10. Adjust the over travel screw (2B) so it stops the trigger with only a slight amount of travel after hammer release.
11. Adjust the safety screw (3) so it engages the tang safety when the selector is on safe position and the action is cocked.
12. Reinstall the hammer block bar and link. Also reinstall the safety detent spring.
13. Reinstall the stock.
14. Perform safety and function checks.
15. Allow the thread locker to dry 24 hours before using the rifle.



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	1546	Trigger	1
2	1287	Sear Screw (A) Overtravel Screw (B)	2
3	1186	Safety Screw	1
4	2952	Spring Adj. Screw	1
5	1126 1127 1128 1129 3909	Trigger Return Spring 1# 1-3/4# 2-1/2# 3-1/2# 4-1/2#	1

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